

Work Order ID 52055

September 15, 2009 11:50:58 AM



Page 1

Item ID: D212-664-101

Accept



Setup Start



Revision ID: C

Stop



Item Name: Crosstube Fwd

Start Date: 9/16/09 Start Qty: 1.00



Cust Item ID:

Required Date: 10/06/09 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

RC Date: *09-15*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D212-664-141

Rev C

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels as per PPP D212-664-101 CHG003

✓ 502/10/21

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

Packaging

9/10/21 stp

120

0.00



BENDING MACHINE - CROSSTUBES

CNC Bend 2

Memo

0.00

CNC Alpha 160 Bender

Bend tube as per Dwg D212-664-141 using CNC bender program 212-fw and Folio FT015

(14)

Q

MB 09-10-06

Work Order ID 52055

September 15, 2009 11:50:58 AM

Page 2

Item ID: D212-664-101

Accept

Revision ID: C

Item Name: Crosstube Fwd

Start Date: 9/16/09 Start Qty: 1.00

Required Date: 10/06/09 Req'd Qty: 1.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC15- Crosstube Dimensional Check

0.00

QC

Memo

0.00

Quality Control

140

Crosstubes

0.00

Crosstubes

Memo

0.00

Crosstubes

1-Drill pilot holes in tube as per Dwg D212-664-141 using drill Jig DT8548 & DT8549

2-Ream hole to finish size in tube as per Dwg D212-664-141 using drill Jig DT8548 & DT8549. Check dimensions between holes, both sides on both cuffs, to ensure alignment with saddle holes.

3-Scribe part # and batch # using vibrating stylus as per Dwg D212-664-141

4-Deburr & Inspect for surface damage. Repair damage within limits as per Dwg D212-664-141

MB
09-10-08

- AWM 9-10-08

Work Order ID 52055

September 15, 2009 11:50:58 AM

Page 3

Item ID: D212-664-101

Accept

Revision ID: C

Item Name: Crosstube Fwd

Start Date: 9/16/09 Start Qty: 1.00

Required Date: 10/06/09 Req'd Qty: 1.00

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150

Crosstubes Chemical Conversion

0.00



HandFXtube

Memo

0.00

Hand Finishing Crosstubes

Chemical Conversion Coat within 24 hours of bending and drilling

1 / - Aug 9-10-08

160

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

27807/10/08

Ⓢ

170

Outsource process - NDT per QSI038 4.1

0.00



Outsource2

Memo

0.00

Outsource process - NDT

Liquid Penetrant Inspection as per QSI 038
Issue P/O: 10557
LPI as per ASTM 1417 Level 2
Attach copy of NDT results to work order

CZ 09/10/09 ①

Work Order ID 52055

September 15, 2009 11:50:58 AM

Page 5

Item ID: D212-664-101

Accept

Revision ID: C

Item Name: Crosstube Fwd

Start Date: 9/16/09 Start Qty: 1.00

Required Date: 10/06/09 Req'd Qty: 1.00

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

200

Spray Painting per QSI005 4.2

0.00

SprayPaint

Memo

0.00

SprayPaint

Spray Painting

1-Prime inside and outside crosstube as per QSI 005 4.2

2-Paint outside crosstube with White Imron as per QSI 005 4.2

PRIME:

Start Time: 7:30

Fininsh Time: 8:00

PAINT:

Start Time: 2:30

Finish Time: 3:30

210

QC14- Inspect Spray Paint

0.00

Memo

0.00

QC

Quality Control

Then, Wrap in plastic bag to protect from scratches



Cust Item ID:

Customer:



ml 09 10 14 1

25 09 10 15

[illegible]

Page 6

Accept

**Setup Start**

Stop

**Cust Item ID:**[illegible]

Customer:

Reference:

Run Start

Date:

Tooling:

Date:

Stop

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
220	Crosstubes	0.00							
	Crosstubes								
	Crosstubes								
	Memo	0.00							
	1- Lightly scuff the bonded area using a 320 grit sand paper and clean the area with 41058 wash 'n' wipe								
	2-Install supports with magnobond as per QSI 015 Adhere for for 12 Hrs								
	A/R 6398 Magnobond Batch:								
230	QC5- Inspect part completeness to step on W/O	0.00							
	QC								
	Quality Control								
	Memo	0.00							
240	Pick Kit	0.00							
	Packaging								
	Packaging								
	Memo	0.00							

Work Order ID 52055

September 15, 2009 11:50:58 AM

Page 7

Item ID: D212-664-101

Accept

Revision ID: C

Item Name: Crosstube Fwd

Setup Start

Stop

Start Date: 9/16/09 Start Qty: 1.00

Required Date: 10/06/09 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Run Start

Stop

Approvals: Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

250

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

260

Packaging

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D212-664-101

270

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

270 509/10/21

(X) /

RCW E

7/10/21 R S

09/10/22 J
MR 09-10-21

Picklist Print

September 15, 2009 11:50:57 AM

Page 1

4

Work Order ID: 52055

Parent Item: D212-664-101RevC

Parent Item Name: Crosstube Fwd



Comments:

Start Date: 9/16/09

Required Date: 10/06/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D212-664- 101TRNRevC		Manufactured	No			110	Each	0.0000	1.0000			
												
Crosstube Turning Detail												
D3595-063-450RevA		Manufactured	No			230	Each	81.1789	4.2105			
												
RUBBER CUSHION												

✓

B-52460 NR 09-10-06

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
LG	74	
50953	74	
Main Warehouse		
ST	7.1789	
38959	2	
43210	4.8	
46465	0.3789	

ml 091019

Picklist Print

September 15, 2009 11:50:57 AM

Page 2

Work Order ID: 52055

Parent Item: D212-664-101RevC

Parent Item Name: Crosstube Fwd

Comments:

Start Date: 9/16/09

Required Date: 10/06/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21920-25		Purchased	No			220	Each	167.0000	4.0000			
Clamp(per MIL-DTL-8783C)												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	167	
107456	2	
108111	3	
108975	17	
109181	48	
109644	10	
111282	12	
<u>111429</u>	25	
112495	50	

ml 09 10 19

D2893-1RevB		Manufactured	No			220	Each	52.0000	2.0000			
2.75 Support												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	52	
25657	6	
46488	8	
<u>47109</u>	18	
47637	20	

ml 09 10 19

September 15, 2009 11:50:57 AM

Shop Packet Print

Page 2

Picklist Print

September 15, 2009 11:50:57 AM

Page 3

Work Order ID: 52055

Parent Item: D212-664-101RevC

Parent Item Name: Crosstube Fwd

Comments:

Start Date: 9/16/09

Required Date: 10/06/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3428-1RevA

Manufactured

No

240

Each

31.0000

1.0000

Placard

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST096

31

50790

31

AN6-35A

Purchased

No

240

Each

94.0000

4.0000

BOLT

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

94

112314

94

AN6-36A

Purchased

No

240

Each

129.0000

4.0000

Bolt

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

129

109632

1

110382

2

111650

26

112314

100

September 15, 2009 11:50:57 AM

Shop Packet Print

Page 3

Picklist Print

September 15, 2009 11:50:57 AM

Page 4

Work Order ID: 52055

Parent Item: D212-664-101RevC

Parent Item Name: Crosstube Fwd

Comments:

Start Date: 9/16/09

Required Date: 10/06/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

MS21042L6

Purchased

No

240

Each

725.0000

6.0000

Nut

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

725

105077

22

110002

5

111548

98

111578

400

112492

200

11154850

AN960JD616

Purchased

No

240

Each

716.0000

18.0000

Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

716

107242

3

107959

6

109371

8

110704

23

111193

10

111607

4

112314

662

112314

9/16/2009

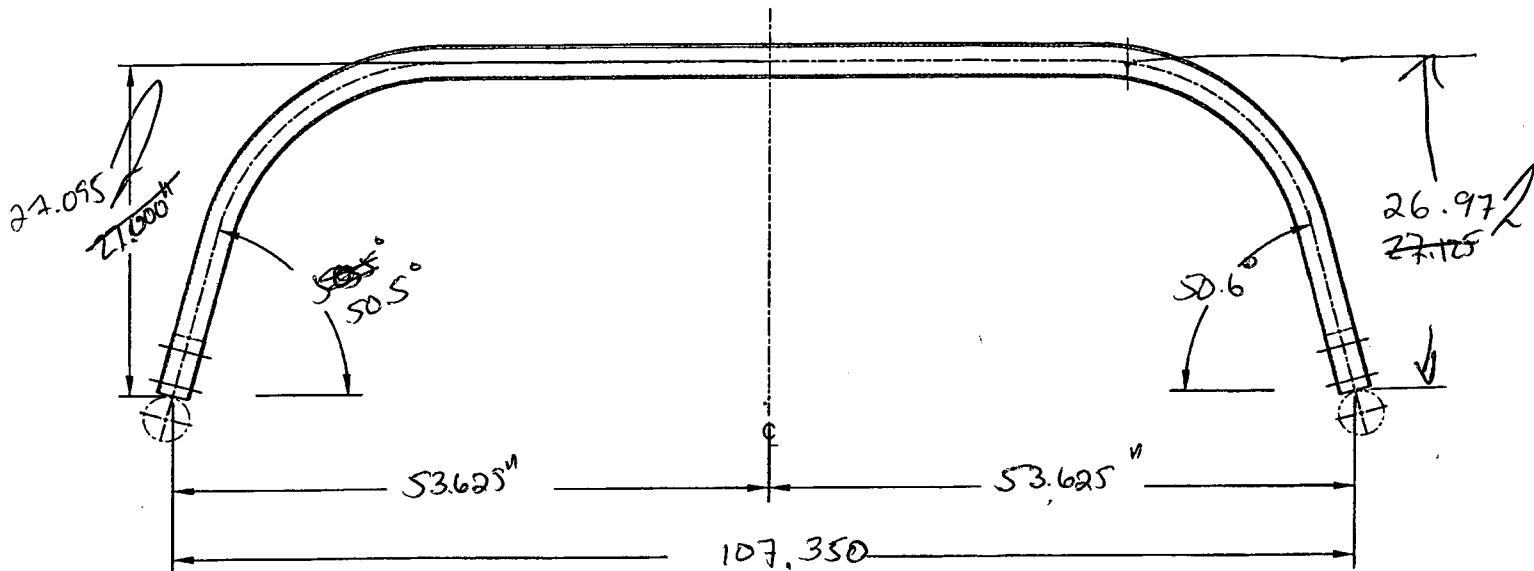
September 15, 2009 11:50:57 AM

Shop Packet Print

Page 4

DART AEROSPACE LTD		Work Order:	52055
Description: Crosstube High Fwd (205/212/412)		Part Number:	D212-664-101
Inspection Dwg: D212-664-141 Rev: C		Page 1 of 1	

Required Dimension	Min	Max
Height	26.79	27.05
1/2 Span	53.59	53.85
Angle	49	52
Total Span	107.18	107.7



Comments

QC15 Inspection	<i>[Signature]</i> 65.10.07
Date	

Rev	Date	Change	Revised by	Approved
A	07.02.06	New Issue	KJ/JM	
B	07.05.31	Dimensions updated per Dwg Rev C	KJ/JM <i>[Signature]</i>	<i>[Signature]</i>

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY

SUBJECT TO APPROVAL

V
V
NO. **DART**
52053

DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED QP	APPROVED PH	DRAWING NO. D212-664-141	REV. C SHEET 1 OF 3
DATE 07.03.08		TITLE XTUBE ASS'Y (205/212/412 HI FWD)	SCALE NTS
A	00.12.12	NEW ISSUE	
B	05.02.04	ADD HOLES FOR COMPATABILITY WITH BHT/AA SKIDTUBES	
C	07.03.08	REMOVE -851 ABRASION STRIP; ADD MAGNOBOND 6398, CUSHION, REVERSE CLAMPS	

RELEASED

07.04.24

DEO ATTACHED

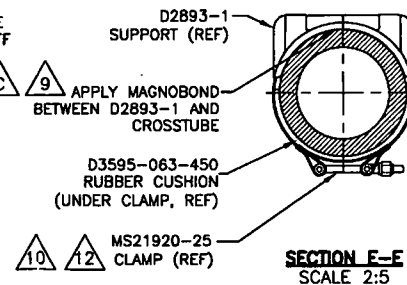
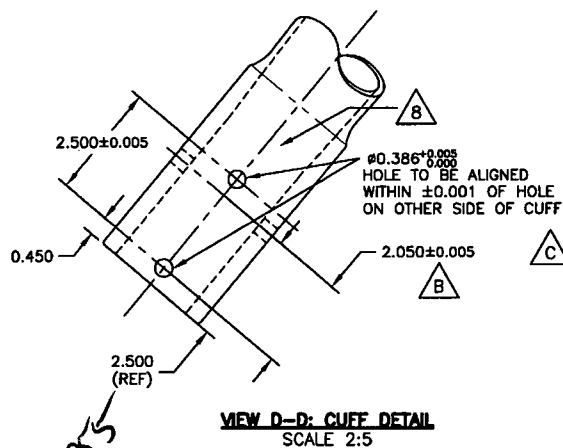
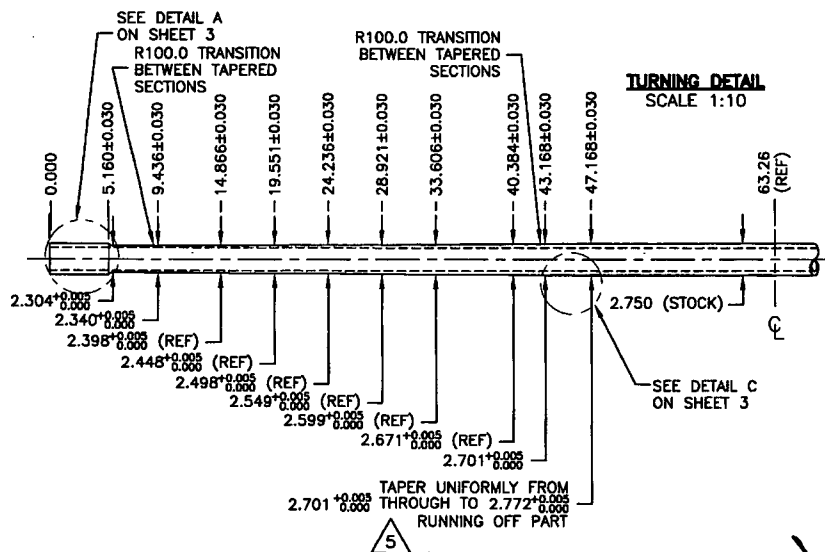
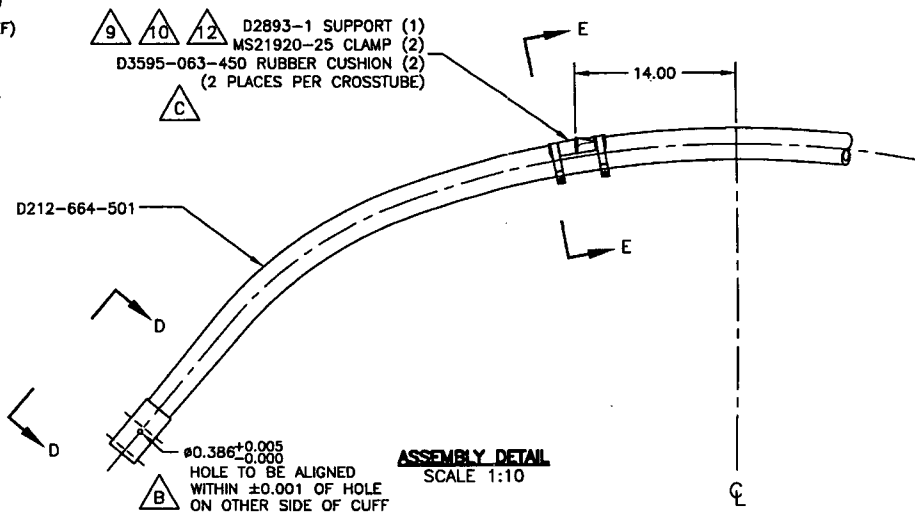
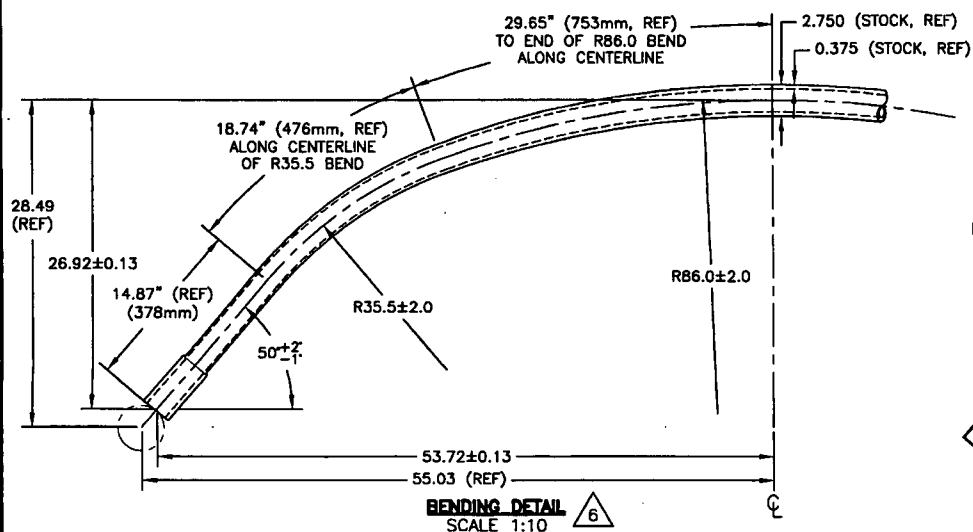
Qty	Part Number	Description
X	D212-664-141	CROSSTUBE ASSEMBLY (205/212/412 HIGH FWD)
1	D6005-128	CROSSTUBE
2	D2893-1	SUPPORT
4	D3595-063-450	RUBBER CUSHION
4	MS21920-25	CLAMP (OR MS21920-26)
A/R	MAGNOBOND 6398	ROCKWELL SPECIFICATION RBO-120-023 ADHESIVE (TEXTRON/BELL SPEC. 299-947-100, TYPE II, CLASS 2 ADHESIVE)

GENERAL NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 2) MATERIAL: MANUFACTURED FROM D6005-128
FINISHED LENGTH = 126.51±0.020
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME INSIDE AND OUTSIDE PER DART QSI 005 4.2
PAINT OUTSIDE PER DART QSI 005 4.2
- 4) PART IS SYMMETRIC ABOUT CENTERLINE.
- 5) RUN-OFF PART. BLEND OUT EDGE LONGITUDINALLY, TRANSITION SHOULD BE SMOOTH.
- 6) BEND PROGRESSIVELY WITH A MINIMUM OF 3 PASSES. MAXIMUM TUBE FLATTENING DUE TO BENDING IS 6% BASED ON O.D.
- 7) LIQUID PENETRANT INSPECT OUTSIDE SURFACE OF CROSSTUBE PER QSI 038.
- 8) SCRIBE DART PART NUMBER AND BATCH NUMBER IN THIS AREA WITH VIBRATING STYLUS.
- 9) INSTALL D2893-1 SUPPORT USING 0.03" TO 0.06" THICK LAYER OF MAGNOBOND 6398 PER QSI 015. LET CURE FOR 12 HOURS AFTER INSTALLATION AND PRIOR TO PACKAGING.
- 10) INSTALL MS21920-25 CLAMPS (OR -26) WITH D3595-063-450 RUBBER CUSHIONS TO SECURE THE D2893-1 SUPPORT ON TOP SIDE OF THE CROSSTUBE. ENSURE CLAMPS ARE OPPOSITE OF CROSSTUBE SUPPORT
- 11) EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS. DEFECTS UP TO 0.005" MAY BE BLENDED OUT LONGITUDINALLY. CIRCUMFERENTIAL GRIND MARKS ARE UNACCEPTABLE.
- 12) TORQUE CLAMPS 80 TO 100 IN-LB. ENSURE AT LEAST 1.5 THREADS SHOWING IN SAFETY AND THAT NUT HAS NOT BOTTOMED-OUT AFTER TORQUING.

Copyright © 2000 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.



RELEASED
07.04.24
NOT ATTACHED

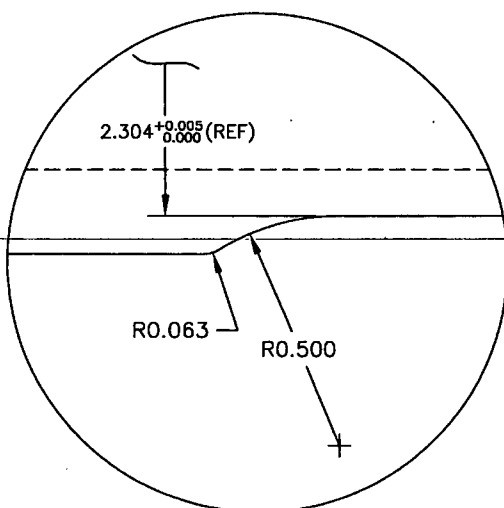
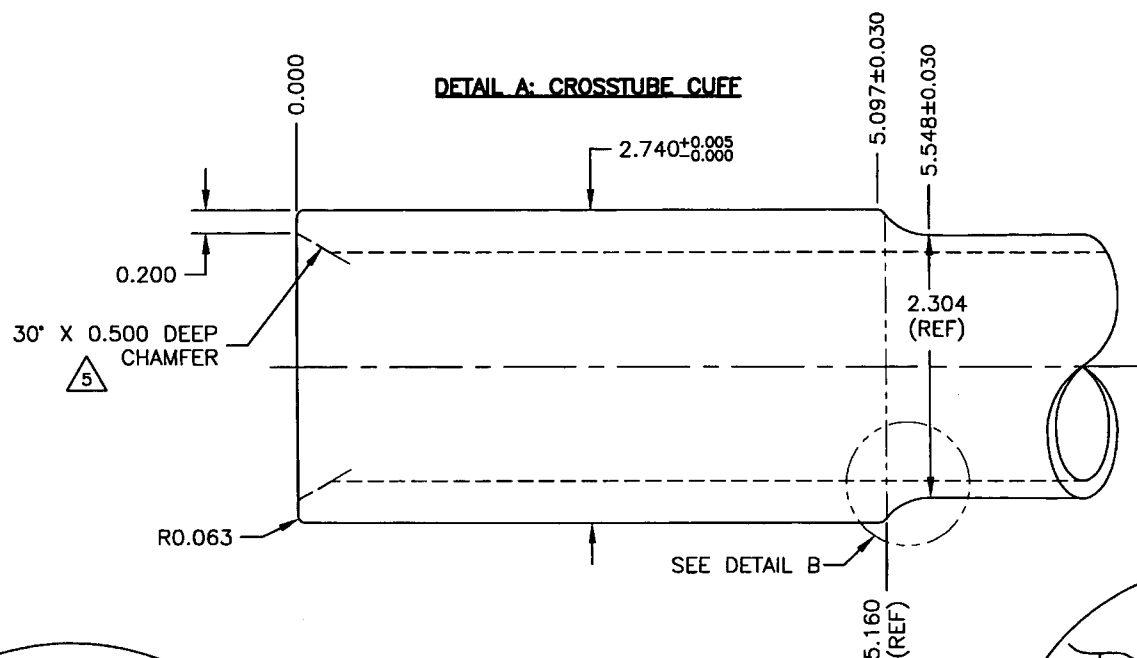
COPYRIGHT © 2000 BY DART AEROSPACE LTD.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

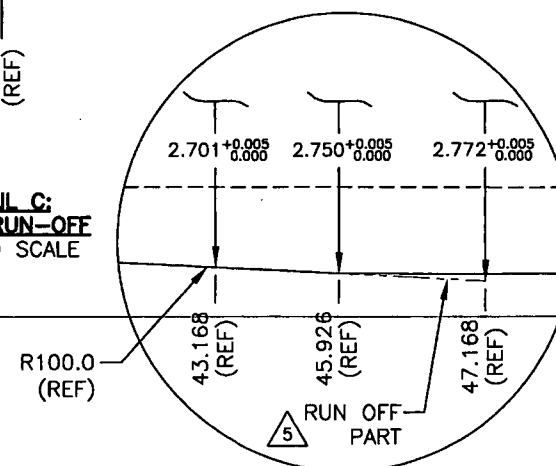
DESIGN	PH	DRAWN BY	PH	DART	DART AEROSPACE LTD. HARRISBURG, ONTARIO, CANADA
CHECKED	PH	APPROVED	PH	DRAWING NO. D212-664-141	REV. C SHEET 2 OF 3
DATE	07.03.08	TITLE	XTUBE ASS'Y (205/212/412 HI FWD) 1:10	SCALE	

RELEASED
97.04.24 LP
PER ELEN 887

DEO ATTACHED



**DETAIL C:
TAPER RUN-OFF**
NOT TO SCALE



COPYRIGHT © 2000 BY DART AEROSPACE LTD.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

DESIGN PH

DRAWN BY PH

DART

DART AEROSPACE LTD.
MISSISSAUGA, ONTARIO, CANADA

CHECKED J

APPROVED J

DRAWING NO.
D212-664-141

REV. C
SHEET 3 OF 3

DATE
07.03.08

TITLE
XTUBE ASS'Y (205/212/412 HI FWD) 1:1

10052055

DRAWING NO. D212-664-141	TITLE CROSSTUBE	REV. C	DART AEROSPACE LTD ENGINEERING ORDER	D.E.O. NO. D212-664-141-C-1	SHEET NO. SHEET 1 OF 1	SCALE NTS
DRAWN <i>AD</i>	CHECKED <i>AB</i>	MFG. APPR. <i>EA</i>	APPROVED <i>WD</i>	DE APPR. <i>TH</i>		
DATE 09.05.01	DATE 09.06.15	DATE 09.06.15	DATE 09/06/16	DATE 09/06/16		

CHANGE:

ADD THE FOLLOWING CROSSTUBE ASSEMBLY:

Part Number	Description
D212-664-141B	CROSSTUBE ASSEMBLY (214 HIGH FWD)

THE D212-664-141B CROSSTUBE HAS THE SAME PARTS LIST AS THE D212-664-141 CROSSTUBE. HOWEVER, INSTALL THE SUPPORTS AS SHOWN IN FIGURE 1 OF THIS ENGINEERING ORDER. THE NEW KIT IS OTHERWISE ASSEMBLED PER THE D212-664-141 CROSSTUBE.

RELEASED
09/06/22

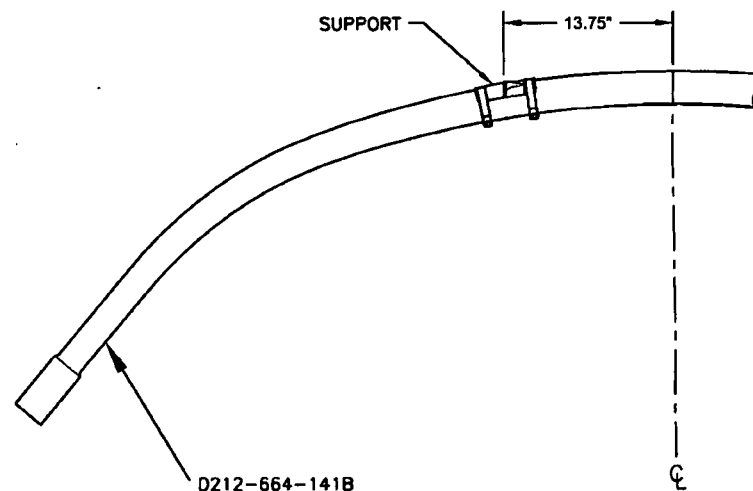


FIGURE 1 - SUPPORT INSTALLATION

w/o 52055



LIQUID PENETRANT TEST REPORT

P- 1530

PAGE 1 OF

TIME AM ☒ P

CLIENT DART AEROSPACE DATE OCT-8-2009
ATTENTION LINDA/CHATEL ACUREN JOB NO. 188-08-001567
ADDRESS 1270 48th DEEP ST, HAWKESBURY POWO No. - 10557
ON. KGH LK7 WORK LOCATION SAME
ACCEPTANCE STD. ASTM 1417 REV./DATE 200
PROJECT F.P.I. on CROSS TUBES AND MACHINED PARTS
ITEM(S) EXAMINED 10 CROSS TUBES
13 MACHINED PARTS

JOB DESCRIPTION PROCEDURE NO. LT- REV./DATE TECHNIQUE NO. LT- REV./DATE
PART NO. STAINLESS STEEL MATERIAL ALUMINUM THICKNESS N/A
SCOPE WET FLUORESCENT LIQUID PENETRANT INSPECTION
CARRIED OUT 100% EXTERNAL

TEST DETAILS

METHOD ☒ FLUORESCENT ☐ VISIBLE ☒ WATER WASH ☐ SOLVENT REMOVABLE ☐ POST EMUL
FAMILY BRAND MASNA FLUX BLACK LIGHT S/N 16459 ☐ OUTPUT > 1000 μ W/cm² ☐ AMBIENT <
PENETRANT 2L-67 MINIMUM DWELL TIME 45 MIN. LIGHTING EQUIP. ☐ FLASHLIGHT ☐ TROUBLELIGHT ☐ OUTPUT > 100 fc @ 5
PENETRANT REMOVER H 20 MINIMUM DRY TIME >10 MIN. OTHER LABING
DEVELOPER SKD 52 MINIMUM DWELL TIME 10 MIN. LIGHT METER S/N CAL DUE DATE
DEVELOPER TYPE ☒ NON AQUEOUS ☐ AQUEOUS ☐ DRY

TEST SURFACE

SURFACE CONDITION ☐ AS GROUND ☐ AS WELDED ☒ MACHINED ☐ SHOT BLASTED ☐ CLEAN BARE ME
SURFACE TEMPERATURE ☐ < -4°C/20°F ☐ -4°C/20°F TO 10°C/50°F ☒ 10°C/50°F TO 52°C/125°F ☐ > 52°C/125°F

RESULTS- (☒ METRIC ☐ IMPERIAL)

1 - W.O. 51939 - CROSS TUBE X
1 - W.O. 51940 - CROSS TUBE /
1 - W.O. 52054 - CROSS TUBE /
1 - W.O. 52055 - CROSS TUBE /
~~1 - W.O. 51297 - CROSS TUBE~~ /
1 - W.O. 51937 - CROSS TUBE /
1 - W.O. 51938 - CROSS TUBE /
1 - W.O. 52052 - CROSS TUBE /
1 - W.O. 52053 - CROSS TUBE /
1 - W.O. 50982 - CROSS TUBE /
1 - W.O. 50983 - CROSS TUBE /
13 - W.O. 51297 - STUDS /

ALL PARTS EXAMINED. HAVE
BEEN FOUND ACCEPTABLE
TO STANDARD.

09 10 13

Scope of Services

The agreement of Acuren Group Inc. to perform services extends only to those services provided for in writing. Under no circumstances shall such services extend beyond the performance of the requested services. It is expressly that all descriptions, comments and expressions of opinion reflect the opinions or observations of Acuren Group Inc. based on information and assumptions supplied by the owner/operator and are not intended nor can they be representations or warranties. Acuren Group Inc. is not assuming any responsibilities of the owner/operator and the owner/operator retains complete responsibility for the engineering, manufacture, repair and use decisions as data or other information provided by Acuren Group Inc. In no event shall Acuren Group Inc.'s liability in respect of the services referred to herein exceed the amount paid for such services.

Standard of Care

In performing the services provided, Acuren Group Inc. uses the degree, care and skill ordinarily exercised under similar circumstances by others performing such services in the same or similar locality. No other warranty, express implied, is made or intended by Acuren Group Inc.

SIGNATURES

CLIENT REPRESENTATIVE MATTHEW MURDOCH DTR # E-27843
TECHNICIAN (SIGNATURE): [Signature] SIGNATURE
NAME (PRINT): MIKE JOHNSTON REPORT REVIEWED BY:
1ST TECHNICIAN 2ND TECHNICIAN
CGSB LEVEL 2 SNT LEVEL 2 CGSB LEVEL SNT LEVEL
CGSB REG. No 6066 CGSB REG. No